



ULTRACRETE MANUFACTURING AND GLOBAL DISTRIBUTION



ULTRACRETE-TX1000

GENERAL HAND TROWELING PROCEDURES

1. REMOVE EXISTING COATINGS, IF NECESSARY.
2. CHASE ANY SUBSTRAIGHT CRACKS.
3. PRESSURE WASH (ACID ETCH AND NEUTRALIZE, IF NECESSARY).
4. AFTER SURFACE IS DRY, REPAIR SUBSTRAIGHT CRACKS WITH PROPER MATERIALS. ANY EXPOSED (SURFACE) MATERIAL SHOULD BE ROUGHENED UP WITH A GRINDER.
5. MASK OFF AREA TO PROTECT THE PROJECT ACCORDINGLY.
6. PREPARE AN AREA FOR MIXING.
7. MIX *ULTRACRETE-TX1000* FOR TROWEL TEXTURING - ONE GALLON OF COOL WATER FOR 50 POUND BAG TO START (CEMENT MIXER NOT RECOMMENDED).
8. USING A CHIP BRUSH, FREE-COAT EXPANSION JOINT AND EDGES WITH *ULTRACRETE-TX1000*.
9. IF PATTERNING, APPLY A TINTED BASE COAT WHILE KEEPING EXPANSION JOINTS FREE OF MATERIAL BUILD-UP ALONG THE WAY. AFTER BASE COAT IS COMPLETELY DRY, APPLY PATTERN OF CHOICE CHOOSING PATTERN FIBER TAPE OR STENCILS. (OMIT THIS STEP IF NOT PATTERNING).
10. APPLY *ULTRACRETE-TX1000* AND TROWEL TEXTURE FOR DESIRED LOOK
11. IF PATTERNED, PULL PATTERNING TAPE STENCIL TO EXPOSE PATTERN (VERY IMPORTANT TO DO THIS BEFORE *ULTRACRETE-TX1000* IS DRIES.
12. AFTER COMPLETELY DRY (GENERALLY NEXT DAY) USE THE BLADE SCRAPER TO KNOCK OFF LOOSE PRODUCT AND THEN GROOM OR BLOW CLEAN.

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13. COLOR PROJECT WITH COLORING SYSTEM AND METHOD OF YOUR CHOICE, AVOIDING PATTERN LINES.
14. ROLL OR SPRAY-APPLY SEALER OF YOUR CHOICE FOLLOW MANUFACTURER'S DIRECTIONS.
15. REMOVE ANY REMAINING PROTECTIVE TAPE.

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