



# ULTRACRETE MANUFACTURING AND GLOBAL DISTRIBUTION



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## ULTRACRETE-TX1000 GENERAL STAMPING PROCEDURES

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### **STAMP TEXTURE APPLICATION FEATURES AND BENEFITS**

- CAN BE INSTALLED IN RUSTIC OR CONTEMPORARY FINISHES.
- PROVIDES ACTUAL SLATE, GRANITE, BRICK, FLAGSTONE AS WELL AS OTHER TEXTURES.
- CAN USE INTEGRAL OR HAND APPLIED COLOR.
- CAN BE INSTALLED WITH AS FEW AS A TWO MAN CREW.
- CAN BE INSTALLED ON ANY SURFACE WITH PROPER PREPARATION.
- CAN BE INSTALLED WITH MONOLITHIC OR PATTERNED TEXTURES.

### **STAMP TEXTURE APPLICATION PROCEDURES**

- CLEAN AND REMOVE LOOSE SUBSTRATE OR PRE-EXISTING COATINGS.
- PRESSURE WASH SURFACE (MINIMUM 3000PSI RECOMMENDED).
- REPAIR SUBSTRATE CRACKS USING THE METHOD OF YOUR CHOICE.
- COVER AND PROTECT ALL SURROUNDING SURFACES AND EQUIPMENT.
- TAPE ALL EDGES THAT WILL MEET UP WITH THE **ULTRACRETE-TX1000** WITH A HEAVY DUTY CONTRACTOR GRADE, SOLVENT RESISTANT TAPE.
- FILL ALL SURFACE DAMAGE AND BLEMISHES GREATER THAN ¼ INCH DEEP WITH **ULTRACRETE-TX1000** TO GENERALLY LEVEL THE SURFACE.
- MIX ONE BAG OF **ULTRACRETE-TX1000** AT A TIME TO DESIRED CONSISTANCY. (RECOMMENDED ONE GALLON COOL WATER PER 50 LB BAG TO START. DO NOT ADD TOO MUCH WATER).
- ADD INTEGRAL COLOR DURING MATERIAL MIXING (IF APPLICABLE).
- USING A CHIP BRUSH, PRE-COAT JOINTS AND EDGES WITH **ULTRACRETE-TX1000**. AVOID MATERIAL BUILDUP IN CONTROL/EXPANSION JOINTS.
- APPLY WITH A TROWEL ONE BAG OF **ULTRACRETE-TX1000** AT A RATE OF 25 TO 30 SQUARE FEET PER BAG. APPLICATION THICKNESS WILL DEPEND ON TYPE AND STYLE OF STAMP BEING USED.
- MIST **ULTRACRETE-REL** LIQUID RELEASE AGENT TO TEXTURE STAMP AS WELL AS TROWELED MATERIAL. **(NO NEED TO WAIT UNTIL ULTRACRETE-TX1000 IS SKINNED OVER OR FIRM TO TOUCH).**
- TEXTURE **ULTRACRETE-TX1000** WITH INNER-LOCKING TEXTURE STAMPS OR SKINS.
- PREVENT MATERIAL FROM BUILDING UP IN EXPANSION JOINTS.
- AFTER STAMPING, PULL ALL PERIMETER EDGE TAPE BEFORE MATERIAL HARDENS.
- ALLOW MATERIAL TO FULLY HARDEN BEFORE ACCENT COLORING.
- MAKE TEXTURE AND FINISH CORRECTIONS AS NECESSARY WITH A DIAMOND WHEEL GRINDER OR TOOLS OF YOUR CHOICE.
- COMPLETELY CLEAN SURFACE AND APPLY COLORING SYSTEM OF YOUR CHOICE.
- ROLL OR SPRAY TO APPLY THE SEALER OF YOUR CHOICE.

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### **LIMITATIONS**

DO NOT INSTALL **ULTRACRETE-TX1000** IF THE TEMPERATURE IS BELOW 50° F OR ABOVE 110° F.

WATER MAY DAMAGE UNCURED **ULTRACRETE-TX1000**.

STORE MATERIALS IN A MOISTURE FREE AREA BETWEEN 50° F AND 100° F.

DO NOT ALLOW **ULTRACRETE-TX1000** TO FREEZE.

### **HEALTH PRECAUTIONS**

PROLONGED OR REPEATED SKIN CONTACT MAY CAUSE IRRITATION. READ ALL MATERIAL DATA AND USE ALL APPROPRIATE PROTECTIVE EQUIPMENT WHEN USING ANY **ULTRACRETE** BRAND PRODUCT. **ULTRACRETE-TX1000** CONTAINS SILICA AND SHOULD BE HANDLED AND APPLIED WITH CAUTION USING APPROPRIATE DUST MASKS AND RESPIRATORS. THIRD PARTY ACCESS TO WORK SITE SHOULD BE LIMITED DURING APPLICATION TO AVOID CONTACT WITH MATERIALS. REFER TO **ULTRACRETE-TX1000** MATERIAL SAFETY DATA SHEET.

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